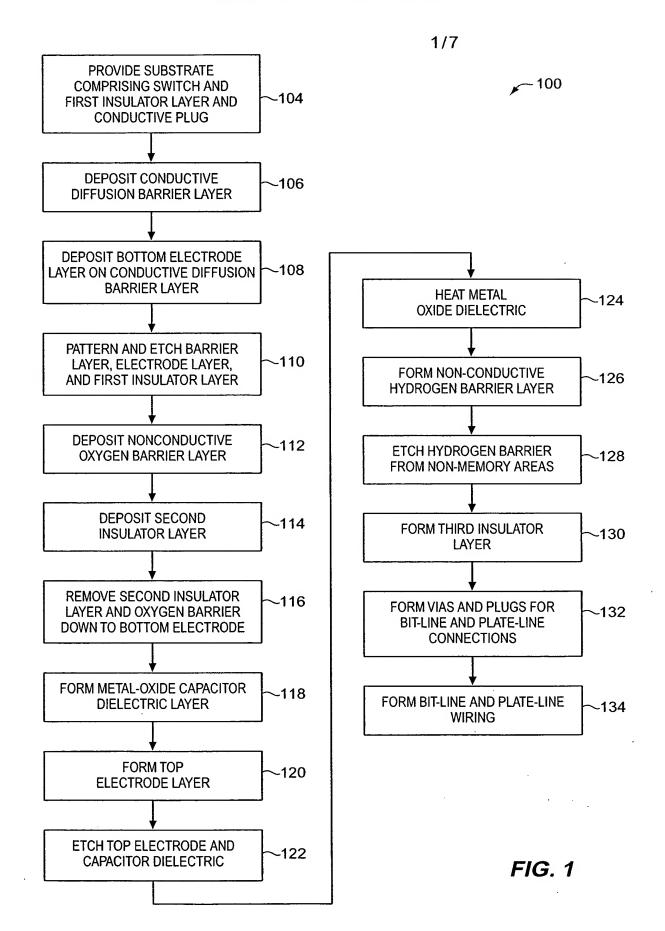
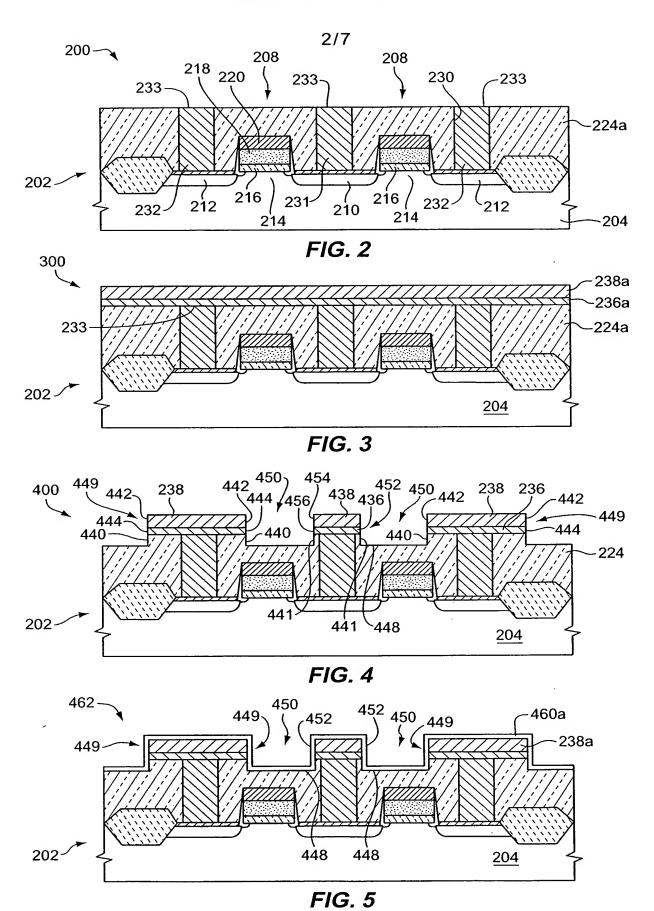
#### TITLE: Stacked Memory Cell Having Diffusion Barriers INVENTORS: Joshi et al.

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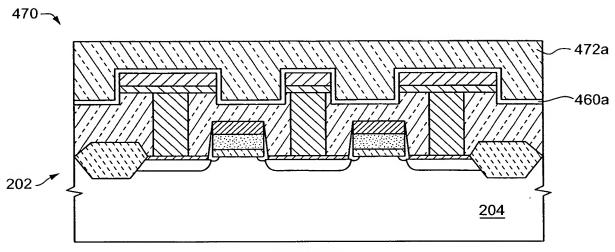


FIG. 6

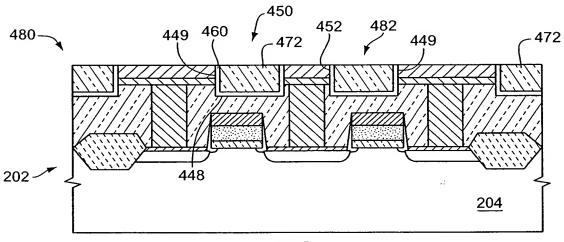


FIG. 7

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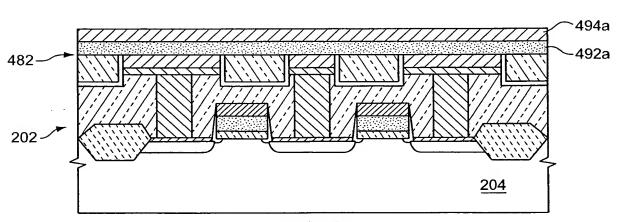


FIG. 8

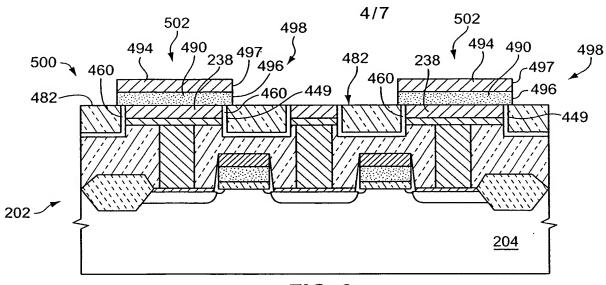
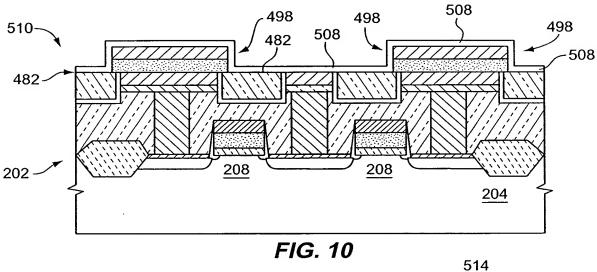


FIG. 9



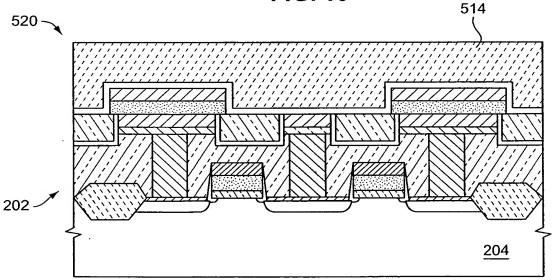


FIG. 11

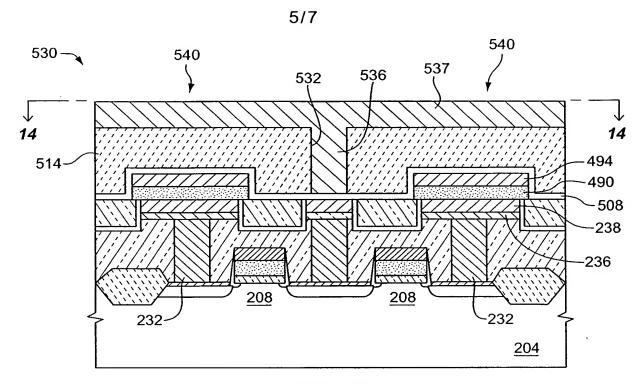


FIG. 12

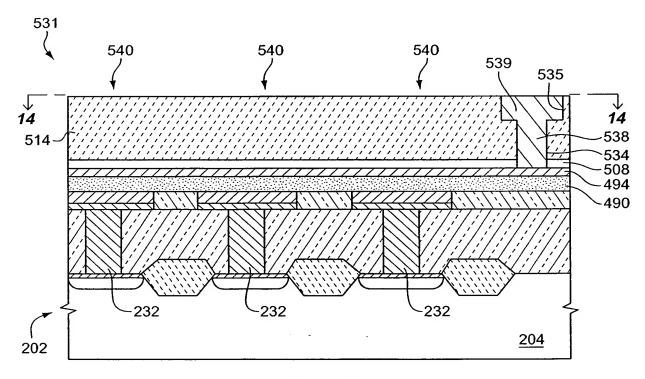


FIG. 12A

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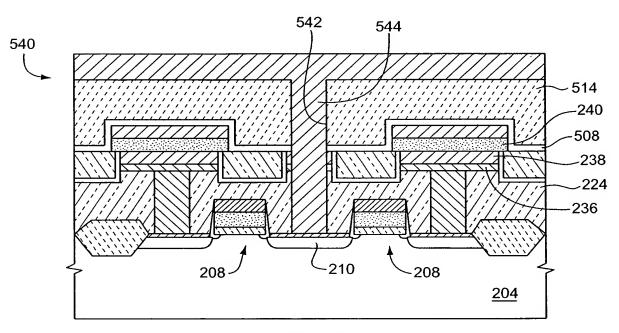


FIG. 13

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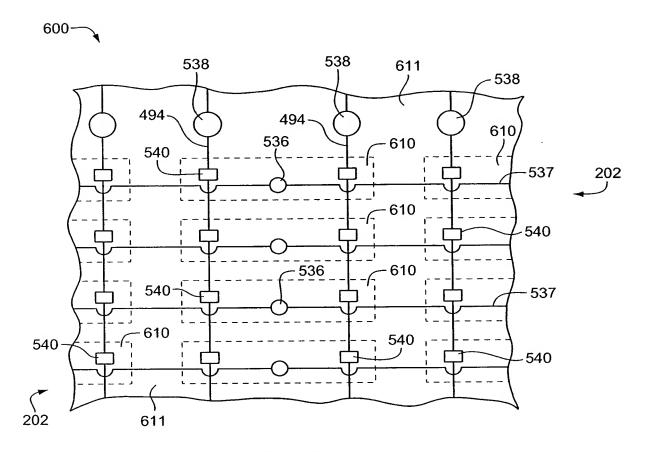


FIG. 14